



## PRODUCT DATA SHEET

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### UrePac® Rigid 6 9

#### System Description

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UrePac® Rigid 6 9 is an ultra low density, two component, polyurethane foam comprising of a polyether polyol and MDI based isocyanate. The system has been developed with zero ODP and zero GWP blowing agent for optimal insulation performance.

#### Product Description and Features.

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The system has been developed with excellent insulation and fast reaction properties for use in residential insulation applications.

- Light Weight
- Fast Reactivity
- Excellent Noise reduction properties
- Open Cell

#### Component A (Polyol) Specification:

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Specific Gravity (22°C):	1.04 +- 0.02 g/ml
Viscosity (Brookfield) (22°C):	400 +- 100 m.Pas
<i>Spindle 1 Speed 50</i>	
<b>Appearance:</b>	Colourless liquid

#### Component B (Isocyanate) Specification:

Specific Gravity (22°C):	1.23 +- 0.02 g/ml
Viscosity (Brookfield) (22°C):	210 +- 70 m.Pas
<i>Spindle 1 Speed 50</i>	
<b>Appearance:</b>	Clear Brown liquid

#### Mixed System Specification

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<b>Mix Ratio:</b>	By Weight	100 Polyol (Part A): 120 Isocyanate (Part B)
	By Volume	100 Polyol (Part A): 100 Isocyanate (Part B)

Cream Time (22°C): 6+-1 seconds

*Time from when mixing commences till the liquid starts to expand.*

String time (22°C): 15+-1 seconds

*Time from when mixing commences till "strings can be pulled from the surface of the rising foam.*

Rise time (22°C): 22+-3 seconds

Time from when mixing commences till the foam finishes expanding.

Free Rise Density (22°C): 15+-2 Kg/m<sup>3</sup>

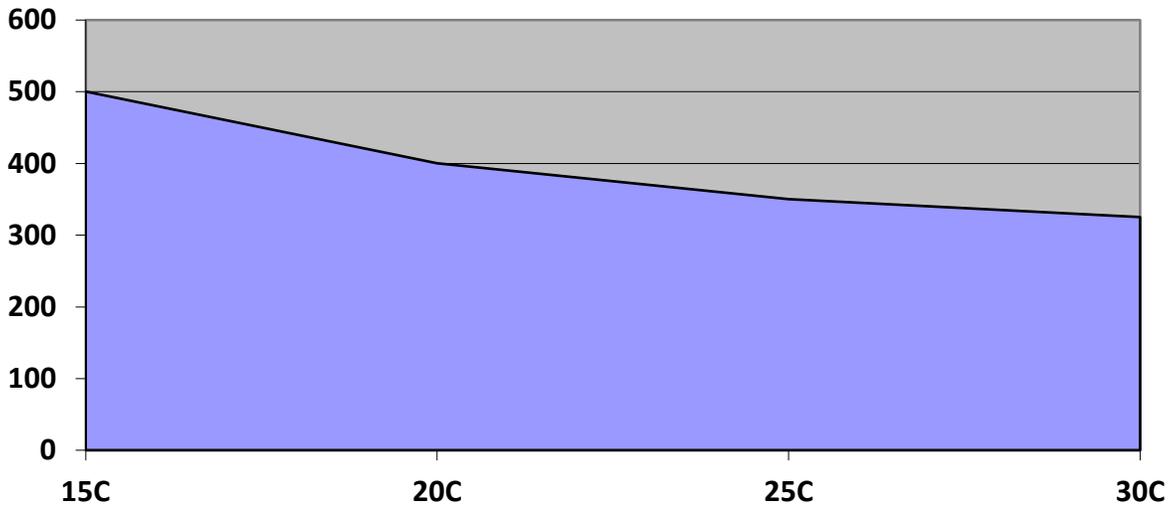
(Obtained from Laboratory 50g cup test, results will vary depending on mix quantities)

See you tube for demonstration of cup test: <http://youtu.be/u70Hg0KYvac>

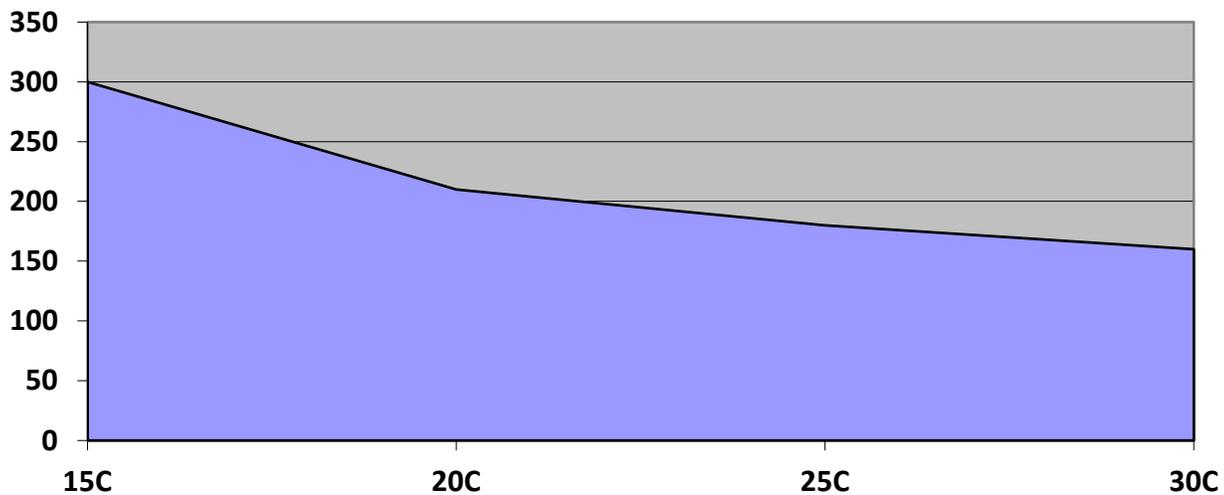
## Viscosity vs. Temperature

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Polyol



Isocyanate



## Packaging Options:

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Packaging	Component A (Polyol)	Component B (Isocyanate)
23L White Open top pail	<b>20kg</b>	<b>22kg</b>
60L Open Top Drum	<b>60kg</b>	<b>66kg</b>
205L Closed Head Drum	<b>210kg</b>	<b>250kg</b>
1000L IBC	<b>1050kg</b>	<b>1250kg</b>

## Typical Cured Foam Properties

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After 7 days cure @ 22°C unless otherwise specified.

Core Density:	ASTM D1622	9+-1 Kg/m <sup>3</sup>
Dimensional Stability (70°C)	+ -5% (@ 24 hours)	Pass
Closed Cell Content:	ASTM D6226	5-20%
Initial K Value:	ASTM C518	0.0360 W/mK
R Value at 100mm		2.7
<i>(Calculated by dividing the insulation thickness in meters by the K value)</i>		
Compressive Strength:	ASTM D1621	30+-10 KPa
Water Absorption	ASTM D8242	5%
Horizontal Burn	ISO 3582	
Burn Time:		0 sec
Burn Length:		25 mm
Burn Rate:		0.4 mm/sec

## Storage

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**Component A** should be stored in closed containers under dry conditions out of direct sunlight between 18 and 25°C.

**Component B** should be stored separately from *Component A*, but under the same conditions.

Both products will have a minimum shelf life of six months when stored under these conditions.

**Cured Product:** Like all polyurethanes based on aromatic isocyanates this foam is **not** UV stable and will have surface discolouration and degradation if exposed to UV radiation and sunlight. Please speak to our technical consultants regarding your options if this product is required for use in external applications.

## Typical Chemical Resistance Chart

3 Suitable for long term use

2 Suitable for Short to Medium term exposure

1 Very short term exposure (i.e. will withstand spills that are cleaned off within an hour)

0 Not suitable to any exposure

Chemical	Result @ 22°C	Chemical	Result @ 22°C
Acetic Acid	1	Acetone	1
Ammonium Hydroxide (50%)	1	Benzene	1
Brine Saturated H <sub>2</sub> O	3	Chlorinated Water	3
Diesel Fuel	3	Petroleum	3
Petroleum/10% Ethanol	3	Hydrochloric Acid (37%)	2
Hydrofluoric Acid (10%)	2	Hydraulic Oil	3
Isopropyl alcohol	3	Lactic Acid	2
MEK	1	Methanol	3
Methylene Chloride	1	Mineral Spirits	2
Motor Oil	3	Nitric Acid (50%)	0
Phosphoric Acid (10%)	3	Phosphoric Acid (50%)	2
Potassium Hydroxide (10%)	3	Potassium Hydroxide (20%)	3 (Discolouration)
Propylene Carbonate	2	Sodium Hydroxide (25%)	1
Sodium Hydroxide (50%)	0	Sodium Hypochlorite (10%)	3
Sodium Bicarbonate	3	Stearic Acid	1
Sugar/H <sub>2</sub> O	3	Sulphuric Acid (10%)	1
Sulphuric Acid (50%)	0	Toluene	3
1,1,1 Trichloroethane	1	Trisodium Phosphate	3
H <sub>2</sub> O	3	Vinegar/H <sub>2</sub> O (5%)	3
Xylene	2	H <sub>2</sub> O (14 Days @70°C)	3

## Processing Conditions:

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### Component Preparation

**Component A** (polyol) should be thoroughly mixed each day prior to use as the components can separate. This component should also be continuously agitated to prevent any separation during spraying.

**Component B** (isocyanate) does not need to be mixed prior to use.

**Please Note:** Our UrePac™ Rigid 3 32 closed cell foam polyol component is not compatible with the UrePac Rigid 6 9 polyol and will cause the foam to collapse. If you are spraying UrePac™ Rigid 6 9 through the same machine that has previously sprayed the UrePac™ Rigid 3 32 then it will take at least 20-30kg of polyol to flush through the lines before stable foam will be produced.

### Dispensing

**Mix Ratio** – It is absolutely essential that the mix ratio of the two components is accurately measured and maintained to within 1% of the specified value. This ensures that the chemical reaction will proceed to completion and that the optimum physical properties are achieved. We highly recommend that calibration of mix ratio and pressures is conducted daily before spraying commences to ensure that the correct ratio is being maintained.

High pressure machines rely on high pressure impingement mixing of the two components in the spray gun. We recommend that the pressures be set at 2000psi as a starting point and then vary the pressures to suit individual processes and requirements. If there is a “sticky” spot of material in the area of pour then this is most likely caused by a “lead” or “lag”. This is when one of the two components is dispensed slightly before the other and remains un-reacted. It generally requires the pressures of the two components to be balanced.

**Temperatures-** Set the temperatures of both components to 45-50C. The hoses should also be heated to 50C to ensure a consistent temperature is maintained at the gun.

### Clean Up

It is essential that any liquid spills are cleaned up immediately, as the isocyanate (which reacts with atmospheric moisture) and reacting urethane is very difficult to remove once it has fully cured. For liquid spills we recommend using UrePac+7102 which is a non flammable, quick drying solvent. For cleaning of cured urethane from small utensils we recommend using UrePac+ 7108 heated to 70°C in a deep fryer for 1-2 hours.

## Safety Requirements:

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### PPSE



**Caution:** When spraying isocyanates it is essential that a self breathing apparatus is used to prevent respiratory sensitisation. All non protected workers should be kept away from the spraying area to prevent exposure to the isocyanate aerosol.

We recommend the use of eye protection and latex or nitrile gloves when processing any polyurethane systems. We would also recommend the use of disposable overalls as splashing of the isocyanate can cause temporary staining of the skin, and some individuals can also become sensitized to isocyanates with skin contact.

Component A: None

Component B: None

### **Isocyanates**

Classified as Hazardous according to Worksafe Australia

**HARMFUL VAPOUR**

**SKIN AND EYE IRRITANT**

**SKIN AND RESPIRATORY SENSITISER**

#### **FIRST AID**

If inhaled: remove from exposure. For all but the most minor symptoms arrange for a doctor or transport to the nearest hospital.

In case of eye contact: immediately flush eyes with plenty of water for at least 15 minutes. Contact medical attention.

In case of skin contact: immediately wash skin with soap and plenty of water. Get medical attention immediately if symptoms occur. Remove contaminated clothing Wash clothes before re-use.

Other information: Never give fluids or induce vomiting

Advice to Doctor: May cause respiratory sensitisation or asthma-like symptoms. Bronchodilators, expectorants and anti tussives may be of help. Respiratory Symptoms, including pulmonary oedema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. No specific antidote. Treatment based on judgement of the physician in response to reactions of the patient.

#### **WATER CONTAMINATION CAUSES DANGEROUS PRESSURE**

Store in a DRY place. The combined evolution of CO<sub>2</sub> and heat can produce sufficient pressure to rupture a closed container.

**IN CASE OF FIRE:** use CO<sub>2</sub>, dry chemical or foam extinguishers. If water is used it should be in very LARGE quantity. The reaction between water and hot isocyanate may be vigorous. Wear a positive pressure self-contained breathing apparatus.

**IN CASE OF SPILL OR LEAK:** evacuate and ventilate spill area. Do not use water. Dyke to prevent entry into waterways. If temporary control of isocyanate vapour is required, a blanket of foam may be placed over the spill. Use appropriate safety equipment including respiratory protection during clean up. Soak up with sawdust or other absorbent. Shovel into suitable open-top containers. Do not make pressure tight.

Remove from the area for decontamination. Use a solution of 3-8% ammonia in water or 5-10% sodium carbonate at about a 10 to 1 ratio to isocyanate. Detergent may be added to facilitate wetting of ammonia solution. Let stand 1-2 days before disposal in approved manner.

#### **EMERGENCY RESPONSE (All Hours)**

1800 033 882 (Australia Only)

## *Disposal*

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**Liquid Systems:** Liquid polyurethanes should be disposed of with an EPA approved industrial waste company which meet all applicable federal, state and local laws and regulations.

**Cured Urethanes:** Fully reacted and cured polyurethanes are inert and can be disposed of as normal landfill.

**Container:** Dispose of decontaminated drums in accordance with all applicable federal, state and local laws and regulations.

Do Not Re-use Empty Container.

Do Not Cut or Weld Empty Container.

## *Disclaimer*

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This information is given in good faith but without warranty and is supplied to users based on our general experience and, where applicable, on the results of tests on samples of typical manufacture.

However, because of the many factors which are outside our knowledge and control that can affect the use of these products, it is imperative that the end user is satisfied that the material will meet their individual processing and performance requirements. Pacific Urethanes Pty Ltd cannot accept liability for any injury, loss or damage resulting from reliance upon this information.

All sales of this product shall be subject to Pacific Urethanes' Terms and Conditions of Sale. For a copy of these terms please contact us at [info@pacificurethanes.com](mailto:info@pacificurethanes.com) .

For additional information, consult the Material Safety Data Sheet for this product.