

Pacific TPU 900 series Polyester based TPU for blow molding film  
It is polyester based TPU for blow molding TPU film with low gel and quality consistency.

Item	Test Method	Unit	985A	988A	992A
Density	ISO1183	g/cm <sup>3</sup>	1.19±0.02	1.20±0.02	1.20±0.02
Hardness	ISO868	A/D	85±3	88±3	92±3
100% Modulus	ISO37	Mpa	6.5	8.0	9
300% Modulus	ISO37	Mpa	16.0	22	30
Elongation	ISO37	%	500	400	350
Tear Strength	ISO 34	KN/m	95	110	140

#### Processing Conditions

Drying Temp.	°C	100	100	100
Drying Temp.	Hrs	3~5	3~5	3~5
Processing Temp.	°C	170~200	180~210	180~220

